

Garant**CNMG 120408, Grade: HB7120-1**

Order data

Order number	250158 HB7120-1
GTIN	4045197819628
Item class	21G

Description

CNMG 120408 HB7120-1 Grade: HB7120-1
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 4 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 80 - 260 m/min

Technical description

Main application	M
Cutting conditions	continuous
Corner radius	0.8 mm
Cutting depth a_p	0.5 - 4 mm
Chip breaker	VM
Feed f	0.1 - 0.4 mm/rev.

Grade	HB7120-1
Cutting speed v_c main application	80 - 260 m/min
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning